4 WAY SEALED CONNECTOR KIT

Part Number	Description
XTCK4	4 Way Connector kit includes connector & terminals.
CT-P78	Terminal Crimp Tool



Cable Size: #16 to #14 (1 to 2mm²)
Max Insulation Diameter: 2.77mm
Terminal Material: CuTeSn/CuBe, Tin plated

Assembly Instructions:



Step 1. Gently pry the cable cover off using a small flat head screw driver.



Step 2. Remove the lubricated silicone seal using a small pin or paperclip.



Step 3. Insert wires through cable cover and silicone seal.



Step 4. Crimp terminal to wire. Repeat for each of the 4 cables.



Step 5. Crimp terminal to insulation. Repeat for each of the 4 cables.



All terminals now crimped onto cables.



Step 6. Insert terminals into connector, fit the seal and lock the cover into place.



Step 7. Press the blue terminal lock back into the connector, so it clicks into place.